

USE AND MAINTENANCE MANUAL



**Sandblast Cabinet
Art. 0580**



ORIGINAL INSTRUCTIONS

PREFACE



Read this manual before performing any operation

ORIGINAL INSTRUCTIONS

Before starting any operation it is compulsory to read this instruction manual. The guarantee of smooth operation and full performance of the machine is highly dependent on the application of all the instructions contained in this manual.



Qualifications of the operator

The operators assigned to using this machine must be supplied with all of the necessary information and instruction and should be provided with adequate training regarding safety pertaining to:

- a) The conditions of use of the equipment;
 - b) Foreseeable abnormal situations;
- pursuant to art. 73 of Legislative Decree no. 81/08.

We guarantee the machine complies with the specifications and technical instructions described in this Manual on the date of issuance, listed herein. However, the machine may undergo technical modifications in the future, which may also be significant, without the manual being updated.

Contact FERVI for information on any variations that may have been made.



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1 INTRODUCTION

This manual is designed to provide the knowledge required for the use and maintenance of the **Sandblast Cabinet Art. 0580**, and to provide the operator assigned to the device with a sense of responsibility and knowledge of its possibilities and limitations.

As the machine is assigned to experienced and skilled operators, the operator must have a thorough knowledge of the following machines if they are to be used safely and effectively.

Selecting personnel is an important factor for efficiency and safety in the workplace, and the people considered suitable to perform a specific job must have the sufficient physical and mental capacity to allow them to understand the instructions that they are given.

1.1 Graphic representation of safety, operational and risk warnings

The following boxes are designed to attract the attention of the reader / user for the purposes of **proper** and **safe** use of the machine:



Pay attention

This emphasizes behavioural rules to avoid damaging the machine and/or the occurrence of hazardous situations.



Residual risks

This emphasizes the presence of hazards causing residual risks which the operator must watch for to avoid personal injury or material damage.

1.2 Preface

For safe and easy operation of the sandblast cabinet, this manual must be read carefully in order to acquire the necessary knowledge. In other words, the life and performance of the machine are dependent on how it is used.

Even if already familiar with the sandblast cabinet, it is necessary to follow the instructions contained herein, in addition to the general precautions to be observed while working.

- Acquire full knowledge of the machine.

Read this manual carefully to learn about: operation, safety devices and all necessary precautions. All of this allows safe use of the machine.

- Wear appropriate clothing for the work.

The operator must wear appropriate clothing to prevent the occurrence of unforeseen accidents.

- Take proper care of the machine.



Use of the machine

The machine must only be used by personnel who have been specially trained in its use by authorised personnel.



Figure 1 - Overview sandblast cabinet



2 GENERAL SAFETY WARNINGS

2.1 General safety rules for machine equipment



Risks associated with the use of the machine

DO NOT underestimate the risks associated with the use of the machine and concentrate on the work that is taking place.



Risks associated with the use of the machine

Despite the implementation of all the safety devices for safe use of the machine, it is necessary to take note of all the requirements for the prevention of accidents detailed in the various sections of this manual.



Risks associated with the use of the machine

Each and every person responsible for the use and maintenance should have first read the instruction booklet and the chapter on safety in particular.

It is recommended that the responsible person for company safety at work get written confirmation of the above.



Safety of the operator

Before starting any work on the machine, the operator must wear the appropriate personal protective equipment (PPE), such as goggles, gloves and non-slip shoes.

1. Read this manual carefully, in order to work safely.
2. Always check the efficiency and integrity of the machine.
3. Do not use the machine in enclosed or poorly ventilated places and in the presence of flammable and/or explosive atmospheres. Do not use the machine in damp and/or wet places or expose it to rain.
4. Keep the work area tidy and free from encumbrances. Untidiness causes accidents.
5. Make sure that your work environment is forbidden to children, strangers and animals.
6. Do not try to operate the machine at higher performance levels than those for which it was designed. Only employ the machine in the manner and for the intended uses described in this instruction manual.
7. Remain balanced whilst working.
8. Only work with good lighting.
9. Make sure the protective gloves in the sandblaster are in good condition.
10. Wear appropriate clothing.
11. Replace worn and/or damaged parts, check that the guards and safety devices work correctly before operating. If necessary, have the machine checked by the service support personnel. Use only original spare parts.

12. It is recommended that users of this publication, for maintenance and repair, have a basic knowledge of the mechanical principles and procedures inherent in the techniques for the repair.

13. **The person responsible for company safety will establish that the personnel assigned to use the machine have read and understood this manual in its entirety.**

The company safety manager is responsible for monitoring the company's risk status according to Legislative Decree no. 81/08 and subsequent amendments and additions.

2.2 Safety rules for electrical machine equipment



Changes to the electrical system

- Do not modify the machine's electrical system in any way. Any attempt to do so may impair the operation of the electrical devices causing a malfunction or accident.
- Work on the electrical system of the machine must therefore be carried out only by qualified and authorized personnel.
- If you hear unusual noises, or notice anything unusual, stop the machine immediately. Then perform an inspection and, if necessary, repair the machine.

1. The supply voltage of the lamps must correspond to that stated on the plate and in the technical specifications (230 V / 50 Hz). **Do not use any other type of power supply.**
2. The use of a life-saving device on the electric power supply for a nominal trip range of 10 to 30 mA is recommended. For detailed information, contact your electrician.
3. The current transformer and the power cord should be checked regularly taking care that they do not come into contact with hot objects, surfaces that are wet, oiled and/or have sharp edges.
4. Do not use the power cord to lift the machine or pull the transformer plug out of the wall socket.

2.3 Technical support

For any problem or request for clarification, please do not hesitate to contact the Support Service of the dealer from whom the machine was purchased. They have competent and specialised staff, specific equipment and original spare parts.

2.4 Other provisions

TAMPERING WITH SAFETY DEVICES IS FORBIDDEN

Check the presence and integrity of the guards and the proper functioning of safety devices before starting operation.

If any defect is encountered do not use the Sandblast Cabinet!!

It is absolutely forbidden, therefore, to modify or remove the guards, safety devices, labels and information plates.



3 TECHNICAL SPECIFICATIONS

	Model	Art. 0580
Plate data	Weight (kg)	19
	Lamp voltage (V)	230
	Lamp power (W)	6
	Frequency (Hz)	50
	Operating pressure	0.65 ÷ 0.75 MPa
Technical data	Accessories	Sandblast gun
	∅ gun nozzle (mm)	4 - 5 - 6 - 7
	Hose length (m)	1.5
	Overall dimensions (mm)	630 x 510 x 490
	Internal usable dimensions (mm)	590 x 480 x 290
Testin g	Sound emission (dB(A))	< 70
	Vibration level transmitted through the hand-arm system (m/s ²)	< 2.5

4 DESCRIPTION OF THE MACHINE

The sandblasting cabinet has been built to smooth and clean metal surfaces, by means of a pressurised stream of dried abrasive particles, such as glass granules or abrasive stone granules.



Fall of Abrasive Particles

If the abrasive particles (micro beads) fall onto the floor, clean immediately and collect them, to avoid possible falls.

The processing may result in different degrees of finishing, varying from coarse to fine depending on the particle size of the abrasive particles and the type of work pieces.

The processing takes place within a closed cabinet. It is possible to check the work carried out through the transparent screen located on top of the machine.

The door for introducing the piece is positioned on the side of this model of sandblasting cabinet.

The Sandblasting Cabinet has been designed and built to be used indoors, and should not be exposed to the elements.

The Sandblasting Cabinet is equipped with an electrical circuit for powering the lighting lamp, placed inside the cabinet.

Do not use the machine in areas with a risk of explosion!



Parts under pressure

Before using the Sandblasting Cabinet, verify the status of the gun and the hoses under pressure and the absence of losses in the pneumatic circuit.



4.1 Description of the main parts

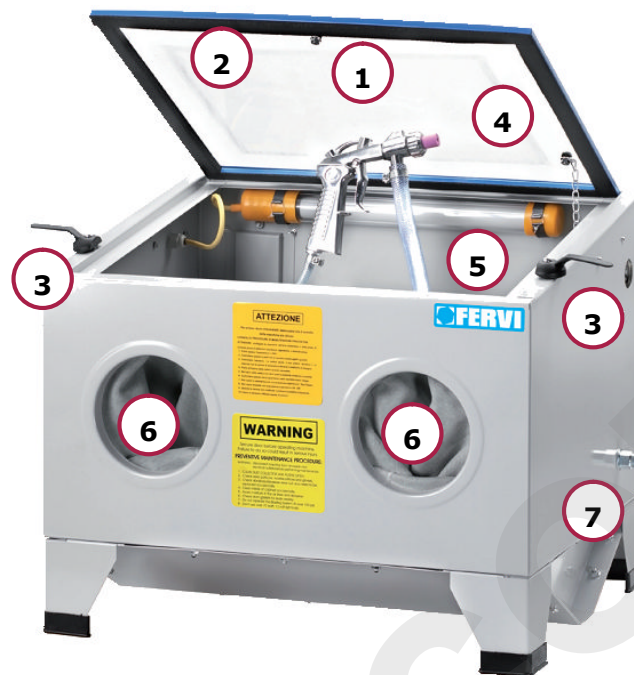


Figure 2 - Main parts of the sandblasting cabinet.

- 1** Transparent PVC screen
- 2** Upper door
- 3** Door locking handles
- 4** Sandblast gun

- 5** Lighting lamp
- 6** Gloves
- 7** Air hose connection

4.2 Plates

The following identification plate is attached to the sandblasting cabinet (figure 3).

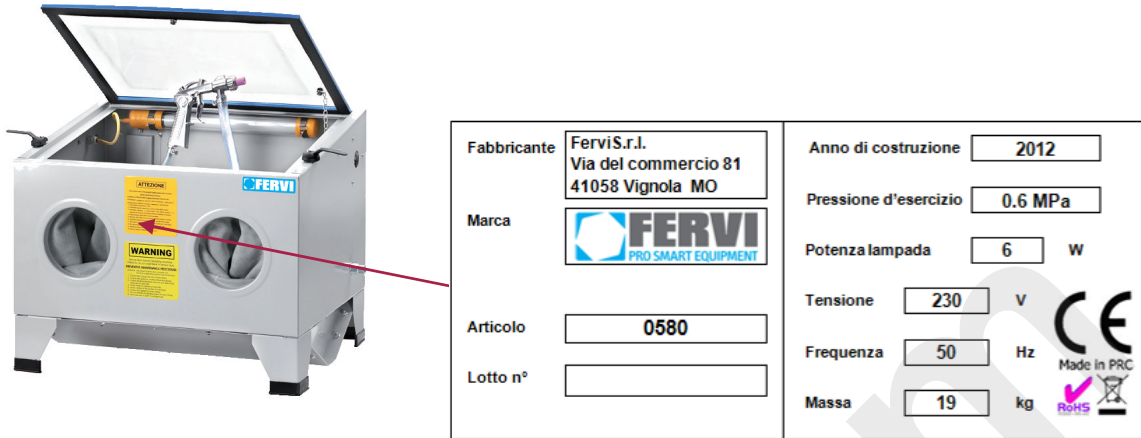


Figure 3 - Identification plates

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4.3 Pictograms

The machine has the following warning, attention, and prohibition pictograms:

PLATE IN ITALIAN	PLATE IN ENGLISH
<div data-bbox="145 443 630 750">  <p>ATTENZIONE</p> <p>È VIETATO ESEGUIRE LAVORI SU APPARECCHIATURE ELETTRICHE SOTTO TENSIONE</p> <ul style="list-style-type: none"> • EVENTUALI DEROGHE DEVONO ESSERE AUTORIZZATE DAL CAPO RESPONSABILE • IN CONDIZIONI DI PARTICOLARE PERICOLO DEVE ESSERE PRESENTE UN'ALTRA PERSONA OLTRE A CHI ESEGUE IL LAVORO <p>INIZIARE I LAVORI SOLO AD AVVENUTA ATTUAZIONE DELLE MISURE DI SICUREZZA</p> <p><small>In ottemperanza al Dgs.81/08 relativo alla prevenzioni infortuni</small></p> </div>	<div data-bbox="946 443 1431 739">  <p>ATTENTION</p> <p>DO NOT PERFORM WORK ON LIVE ELECTRICAL EQUIPMENT</p> <ul style="list-style-type: none"> • ANY EXCEPTIONS MUST BE AUTHORISED BY THE MANAGER IN CHARGE • IN CONDITIONS OF PARTICULAR DANGER ANOTHER PERSON MUST BE PRESENT IN ADDITION TO THE OPERATOR CARRYING OUT THE WORK <p>ONLY START WORK IF THE SAFETY MEASURES HAVE BEEN IMPLEMENTED</p> <p><small>In accordance with Legislative Decree 81/08 on accident prevention</small></p> </div>
<div data-bbox="108 779 663 1176"> <p>ATTENZIONE!!</p> <ul style="list-style-type: none"> • LEGGERE LE ISTRUZIONI PRIMA DI UTILIZZARE LA MACCHINA • NON AVVICINARE LE MANI ALL'UTENSILE IN MOVIMENTO • NON AFFERRARE IL PEZZO CON LE MANI PER ARRESTARLO • NON REGOLARE LA MACCHINA MENTRE È IN FUNZIONE • INDOSSARE SEMPRE IDONEE PROTEZIONI QUALI OCCHIALI E MASCHERINE QUALORA VENFA PRODOTTA POLVERE • SCOLLEGARE LA MACCHINA DALL'ALIMENTAZIONE ELETTRICA IN CASO DI RIPARAZIONI O REGOLAZIONI • NON INDOSSARE INDUMENTI SVOLAZZANTI, GIOIELLI, CATENINE E BRACCIALI CHE POSSONO AGGANCIARSI ALLA MACCHINA E CAUSARE DANNI IRREPARABILI • SCOLLEGARE LA MACCHINA DALL'ALIMENTAZIONE ELETTRICA PRIMA DI ESEGUIRE MANUTENZIONE, REGOLAZIONI E RIPARAZIONI </div>	<div data-bbox="890 779 1489 1142"> <p>ATTENTION!!</p> <ul style="list-style-type: none"> • READ THE INSTRUCTIONS BEFORE USING THE MACHINE • KEEP HANDS AWAY FROM THE TOOLS IN MOVEMENT • DO NOT GRASP THE PIECE WITH YOUR HANDS TO STOP IT • DO NOT ADJUST THE MACHINE WHILE IT IS IN OPERATION • ALWAYS WEAR SUITABLE PROTECTIVE EQUIPMENT SUCH AS GOGGLES AND MASKS IF POWDER IS PRODUCED • DISCONNECT THE MACHINE FROM THE POWER SUPPLY IN THE CASE OF REPAIRS OR ADJUSTMENTS • DO NOT WEAR LOOSE CLOTHING, JEWELLERY, CHAINS AND BRACELETS WHICH CAN CATCH ON THE MACHINE AND CAN CAUSE IRREVERSIBLE DAMAGE • DISCONNECT THE MACHINE FROM THE POWER SUPPLY BEFORE CARRYING OUT MAINTENANCE, ADJUSTMENTS AND REPAIRS </div>
<div data-bbox="264 1211 507 1467">  <p>NON RIMUOVERE I DISPOSITIVI DI SICUREZZA</p> </div>	<div data-bbox="1066 1211 1308 1451">  <p>DO NOT REMOVE THE SAFETY DEVICES</p> </div>
<div data-bbox="260 1514 512 1809">  </div>	<div data-bbox="1062 1514 1315 1809">  </div>

5 INSTALLATION OF THE MACHINE

5.1 General rules

The bench Sandblasting Cabinet is equipped with rubber support feet, to ensure the necessary stability during use.

Place the machine on a workbench (or other supporting surface) that is level, stable and sturdy, after ensuring the proper levels of cleanliness.



Loss of stability

Place the bench sandblasting cabinet on a supporting surface that is:

- clean;
- solid and strong (to avoid it falling over and causing vibration);
- level (not tilted).



Cleaning the support surface

Before positioning the sandblasting cabinet on the support surface, clean the bench of any dirt and objects present.



Installation of the machine

Do not install the sandblasting cabinet outdoors to prevent damage, in particular to the lamp and to the other electrical parts.

The sandblasting cabinet should be placed near an electrical socket. Away from walls, if possible, which could potentially hamper the exchange of air through the opening in the sandblasting cabinet.

Do not put more than 5 kg of abrasives inside the sandblasting cabinet. An excessive amount of abrasive can cause poor visibility inside the cabinet, thus compromising the final processing results.



Abrasive

Do not put more than 5 kg of abrasives inside the cabinet.



5.2 Connection of the electric power plug and start-up test

In order to sandblast the pieces the machine must be connected to a compressor, or a central compressed air system for the plant, ensuring that a constant pressure of approx. 5.5 bar can be provided.



Figure 4 - Compressed air connector.

The quick coupling for connection of the compressed air hose is positioned on the side at the front of the sandblasting cabinet, as shown in Figure 4.

5.3 Connecting the sandblast gun

To connect the sandblast gun to the sandblasting cabinet, first attach the metal end part (ref. 5) of the abrasive suction pipe (ref. 3) to the bottom of the cabinet, using the corresponding joints (ref. 4). Then, connect the compressed air hose of the gun (ref. 1) to the relative connector (ref. 2), inside the sandblasting cabinet. Attach the compressed air hose to the connector by tightening the relative "screw" clip.

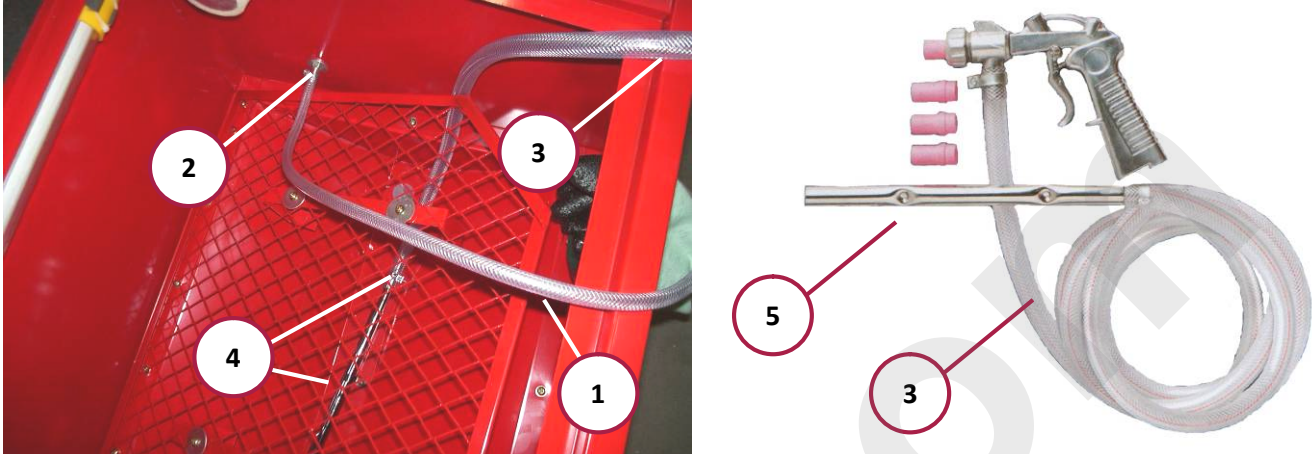


Figure 5 - Sandblast gun connection.



Pressure

Ensure that all the connections between the various parts on the sandblasting cabinet under pressure are secure and properly tightened. Check the condition of the parts under pressure of the sandblasting cabinet (hoses, gun, etc.).



Pressure

To achieve the best adjustments to the compressed air pressure it is advisable to insert a pressure regulator.



6 LAMP SWITCHES

In order to illuminate the interior of the sandblasting cabinet, and better follow the processing, proceed as follows:

1. connect the plug on the transformer cable into the socket at the rear of the box mounted on the left side of the machine (arrow in **Figure 6**).
2. connect the power cord of the transformer to a suitable mains socket (230 V, 50 Hz).

Press the lamp switch on the front of the box mounted on the left side of the machine (**Figure 6**), putting it in position "I".

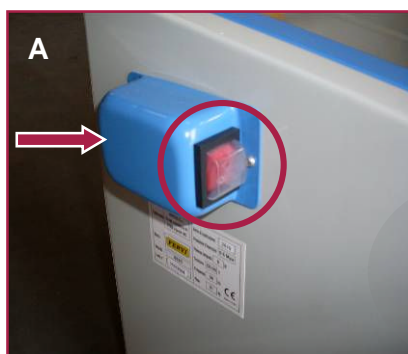


Figure 6 - Detail of switch and socket plug.

7 OPERATION

7.1 Precautions for use

Before starting work it is advisable to check the equipment, and in particular:

- check that all the hoses (air and abrasive suction hoses) are properly connected;
- check that there are no leakages in the air circuit, and all the joints and connections, etc.;
- establish that the pressure is adjusted to the minimum (5 bar approx.);

ensure the door is properly closed.

7.2 How to use the sandblasting cabinet

To carry out proper sandblasting, perform the following steps:

1. Open the door of the sandblasting cabinet and place the piece inside the cabinet.



Figure 7 - Upper door open



Closing the cabinet door

Before you start sandblasting operations, ALWAYS make sure that the door of the sandblasting cabinet is closed via the special locking systems.

Exposure to a jet of compressed air and sand can cause serious injury to the skin and eyes.

2. Close the door of the sandblasting cabinet; there are two rotating handles for locking the upper door placed on the sides of the same door.



Figure 8 - Locking system



3. After inserting your hands into the protective gloves mounted on the machine, hold the gun and press the trigger, sending a jet of air / sand onto the piece to be "sanded". If the abrasive does not come out, check the nozzle of the gun (it could be blocked), and check that there are no obstructions or bent hoses.



Protective gloves

ALWAYS use the protective gloves of the machine during sandblasting operations.

4. To perform proper cleaning of the part, the jet of sand must be applied with a smooth and circular movement.



Sandblasting

To avoid damage, the jet must not be too strong or concentrated in a single point on the piece.

The jet should NEVER be aimed directly at the hands (even if protective gloves are being used).

8 MACHINE SAFETY DEVICES

8.1 "Mechanical" safety devices

8.1.1 Transparent screens

A transparent PVC screen at the top of the sandblasting cabinet allows you to see what you are doing, and prevents abrasive micro beads, compressed air and other particles from causing damage to the eyes.



Transparent screen

Each time the Sandblasting cabinet is used check that the screen is not damaged or that there is poor transparency.

8.1.2 Filters and suction systems

To prevent dust or other particles escaping from the sandblasting cabinet during processing, the sandblasting cabinet has an opening fitted with a filter (see [Figure 9](#)).



Figure 9 - Filter

8.1.3 Door locking device

There is a locking device to keep the access door of the sandblasting cabin closed (see [Figure 8](#)).

8.2 Use of PPE



Use of PPE

In any situation, ALWAYS use appropriate personal protective equipment (PPE) such as:

- The protective gloves mounted on the machine;
- Goggles or face shields;
- Overalls or aprons;

Safety shoes.





9 MAINTENANCE

9.1 Routine maintenance



Maintenance

Whenever maintenance is carried out or parts are replaced:

- Remove the plug from the mains socket;
- Close the compressed air.

To ensure the safe operation of the sandblasting cabinet a variety of checking and maintenance operations must be performed.

In particular:

1. Regularly clean the suction hose and the filters.
2. Regularly check the parts that may be subject to wear (such as nozzles and gloves).
3. Check the abrasive. The sand loses its abrasive power and mixes with the powder from processing. Filter or replace it as required.
4. Clean inside the cabin when necessary.
5. There must not be any moisture or condensation in the hoses or in the sand.
6. Regularly check that the door seals are intact.
7. Do not use the sandblasting cabinet with a pressure above 7 bar.
8. When visibility is poor, replace the transparent screen.
9. Use an abrasive that is refined and free from dust.

The entire sandblasting system is subjected to wear and tear, as highly abrasive materials are used. Therefore, it is important to perform maintenance operations.



Use of PPE

When performing maintenance work or the replacement of parts it is necessary to wear specific PPE for workplace safety.

9.1.1 Obstructions

The gun nozzle may be obstructed by impurities that are found in the abrasive. Try to remove the obstruction by inserting a pointed object.

If the hose which sucks the abrasive appears closed, cover the outlet of the gun and let the air flow through the obstructed hose. Dust can fly upwards when this is done, so make sure the hose is inserted in the sand and the lid is closed.

9.1.2 Excessive amount of dust in the cabinet

This occurs if:

- The abrasive material is inefficient, i.e., it has lost its abrasive powers (rounding of the grains) or it is mixed with particles that detach from the work pieces. This usually occurs when just a little abrasive comes out of the nozzle along with a cloud of smoke, rather than just a steady stream of abrasive. Replace the abrasive.
- The air outlet is obstructed or the air flow is blocked. Cleaning the hole, will reduce the dust inside the cabinet.

When the sandblasting jet is too wide and inefficient, replace the nozzle or adjust the jet.

9.2 Replacing the parts of the sandblasting cabinet

9.2.1 Replacing the transparent screen

On the underside of the transparent screen, there is a replaceable transparent PVC film that is approx. 0.5mm thick.

If, during work, the transparent screen does not allow good visibility, replace the film with a new one (Figure 10).

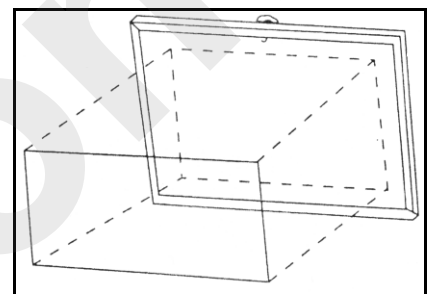


Figure 10 - Replaceable PVC film.

9.2.2 Replacing the sandblast gun nozzle

To replace the nozzles, proceed as follows:

- Loosen the lock nut (see Figure 11/A).
- Remove the nozzle that is damaged or has a diameter that is not appropriate for processing, extracting it from the gun (see Figure 11/B).
- Clean the inside of the gun barrel to remove any sand residues present (see Figure 11/C).

Insert the new nozzle and tighten the nut again.



Figure 11 - Disassembly of the sandblast gun nozzle.



9.2.3 Replacing the gloves

To replace the gloves it is necessary to loosen the fastening clip (ref. A in Figure 12), positioned inside the sandblasting cabinet.

Replace the damaged glove with one that is equal or equivalent, then re-tighten the clip (ref. 1).

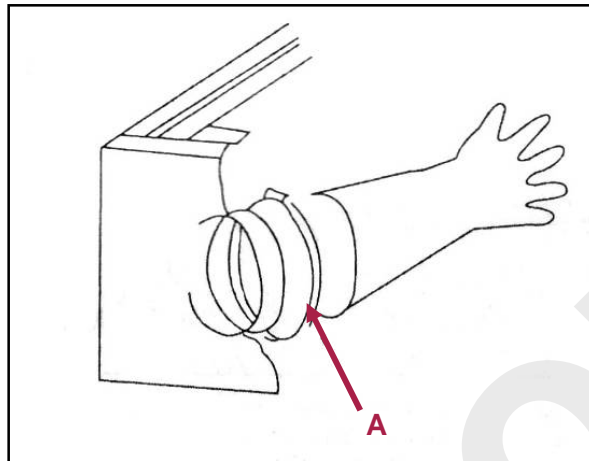


Figure 12 - Replacing the gloves.

9.2.4 Replacing the filter (Bench sandblasting cabinet Art. 0580)

To replace the filter, unscrew the three fastening screws, release the filter (see Figure 13) and replace it with the new one. Then, reinsert the guards and the lock nut, and tighten the screws again.

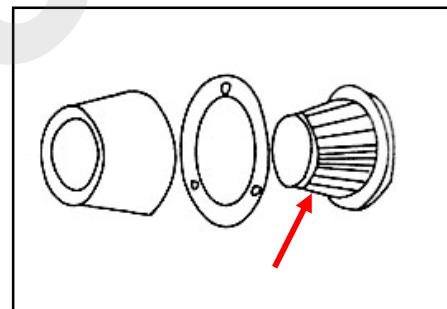


Figure 13 - Replacing the filter.

9.3 Cleaning the Sandblasting cabinet

Regularly clean and take care of your machine, this will ensure perfect efficiency and a long working life.

Using a compressor, regularly blow away dust and processing waste arising from the sandblasting operations that accumulate on the machine and on the protective screens.



Working with compressed air

ALWAYS wear the protective goggles when using compressed air.

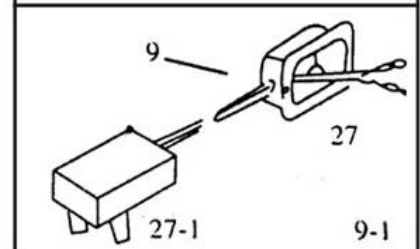
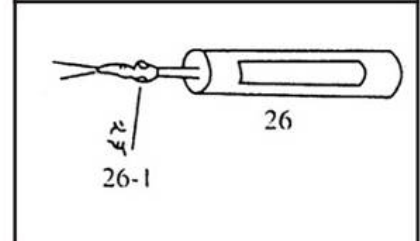
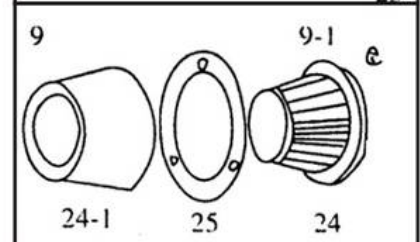
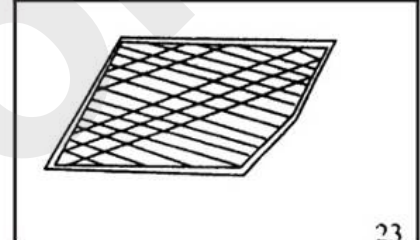
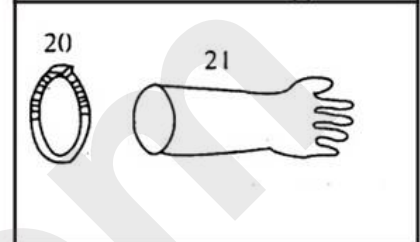
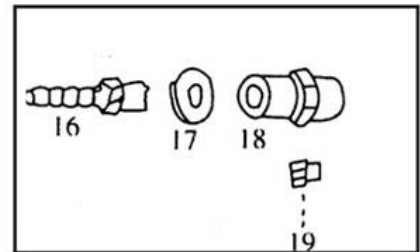
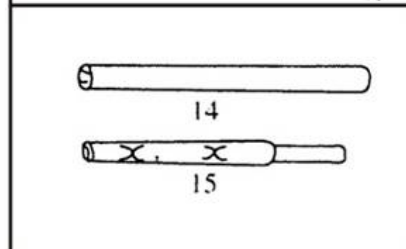
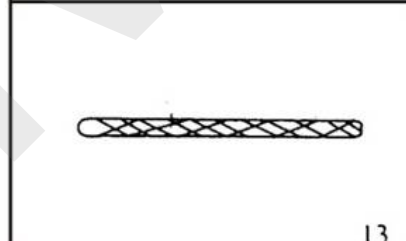
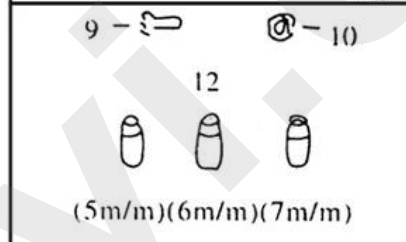
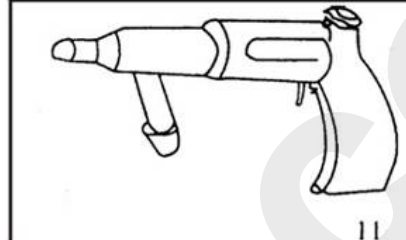
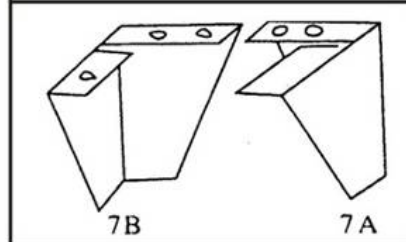
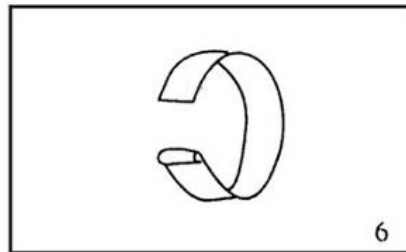
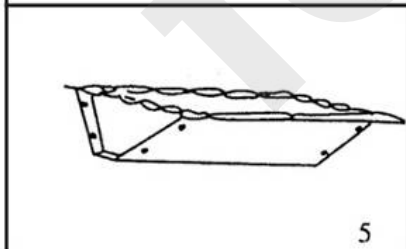
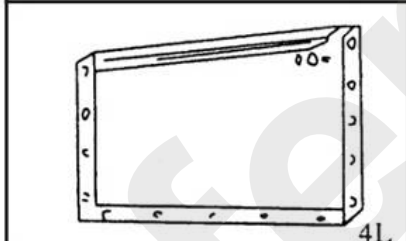
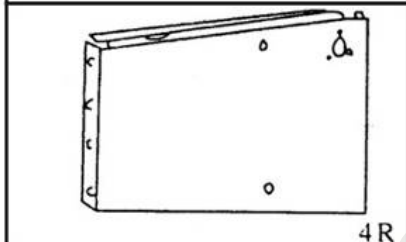
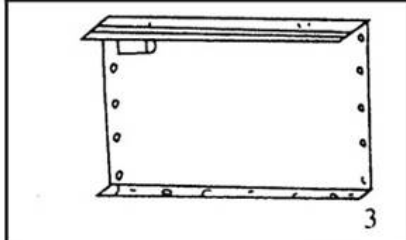
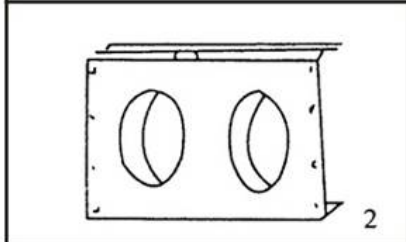
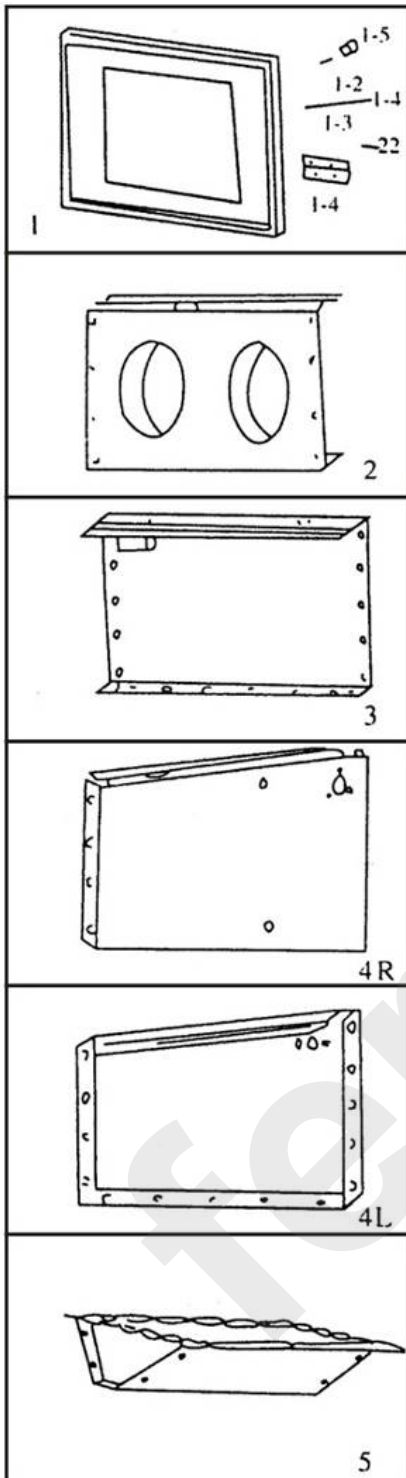
To clean the body of the machine and other external parts only use a cloth dampened with warm water, or a mild detergent at most.



Cleaning the machine

DO NOT use detergents or any solvents, as plastic parts are easily damaged by chemical agents.

10 SPARE PARTS





No.	Description	No.	Description
0580/01	Transparent lid	0580/12	Nozzles
0580/01-1	Chain	0580/13	Air hose
0580/01-2	Screw	0580/14	Plastic hose for sand suction
0580/01-3	Nut	0580/15	Metal hose for sand suction
0580/01-4	Hinge	0580/16	Air connector
0580/01-5	Plastic screw	0580/17	Washer
0580/01-6	Transparent PVC	0580/18	Internal connector
0580/02	Front panel	0580/19	Clip
0580/03	Rear panel	0580/20	Gloves clip
0580/04R	Right panel	0580/21	Gloves
0580/04L	Left panel	0580/22	Self-tapping screw
0580/05	Base	0580/23	Screw
0580/06	Lamp terminal	0580/24	Air filter
0580/07A	Foot rear right /Foot front left	0580/24-1	Sponge filter
0580/07B	Foot front right / Foot rear left	0580/25	Grill
0580/08	Screw	0580/26	Lamp
0580/09	Screw	0580/26-1	Cable gland
0580/09-1	Nut	0580/27	Box / switch
0580/10	Nut	0580/27-1	Power pack
0580/11	Sandblast gun		

11 TROUBLESHOOTING

PROBLEM	PROBABLE CAUSE	SOLUTION
Excessive dust in the cabinet.	<ul style="list-style-type: none"> A) The air filter is clogged. B) Abrasive used up. C) Excessive abrasive in the cabinet. D) Loss of air from the hoses or seals. 	<ul style="list-style-type: none"> A) Clean the air filter, keeping the opening away from the walls. B) Replace the abrasive. C) Remove the excess abrasive. D) Properly tighten the connections and make sure that the air lines are efficient.
Irregular sandblasting.	<ul style="list-style-type: none"> A) Too much abrasive. B) Humidity in the cabinet. 	<ul style="list-style-type: none"> A) Remove the excess abrasive. B) Check the air hoses, and make sure there is no moisture inside.
Inadequate speed or inefficient jet.	<ul style="list-style-type: none"> A) Abrasive used up. B) Pressure too low 	<ul style="list-style-type: none"> A) Replace the abrasive. B) Increase the pressure and make sure the valves are fully open.



12 CHECKS TO BE MADE IN THE EVENT OF MALFUNCTIONING

- The rear holes in the sandblasting cabinet should be open, where the aspirator is not provided.
- We recommend the use of an aspirator or vacuum cleaner.
- Keep the air filter clean.
- Replace the abrasive product if it is dirty.
- Replace the ceramic nozzle if the diameter of the hole is too wide.
- Check that the hoses that carry air and sand are not clogged, cover the gun outlet and blow to purge the hose.

12.1 Recommended material for any type of processing

- Art. 0581 → Glass micro beads for finishing (*not very aggressive*)
- ART. 0582/80 → Corundum for Medium Roughing (*aggressive*)
- ART. 0582/36 → Corundum for Roughing (*aggressive*)

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13 DISPOSAL OF COMPONENTS AND MATERIALS

If the machine is to be scrapped, its parts must be disposed of separately.



Respect the environment!

Contact a specialist centre for the collection of metallic materials.

In this regard, divide the materials according to their nature, employing specialist companies which are authorised for their disposal, in accordance with the requirements of law.

