USE AND MAINTENANCE MANUAL



Sabbiatrice per esterno con aspiratore
Art. 0462

FERVI
PRO SMART EQUIPMENT

TRANSLATION OF THE ORIGINAL INSTRUCTIONS

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PREFACE

Please ensure you have read this manual before operation

TRANSLATION OF THE ORIGINAL INSTRUCTIONS

It is compulsory to read this instruction manual before starting operation. The guarantee that the machine will function and perform properly is strictly dependent upon the application of all the instructions contained in this manual.

Operator Qualifications

The workers responsible for the use of this machine must have all the necessary information and instruction and should be given adequate training in relation to safety regarding:

a) Conditions of use for the equipment;

b) Foreseeable abnormal situations, pursuant to Article 73 of Legislative Decree 81/08.

We guarantee the Machine complies with the specifications and technical instructions described in the Manual on the date of issuance and listed herein; On the other hand, the machine may also be subject to important technical changes in the future, without the Manual being updated.

Therefore, contact FERVI for information about modifications that may have been implemented.

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1 INTRODUCTION

This manual is considered an integral part of the machine it was attached to at the time of purchase.

The manufacturer holds all ownership to material and intellectual property of this manual; any disclosure or copying, even partial, of this publication without prior written consent is forbidden.

The purpose of this manual is to provide the knowledge necessary for the use and maintenance of the machine **Sabbiatrice per esterno con aspiratore Art. 0462** and create a sense of responsibility and an understanding of the capabilities and limitations of the means entrusted to the operator.

As the machine is entrusted to experienced and skilled operators, the following machine must be perfectly known by the operator if you want it to be used safely and effectively.

Operators must be properly trained and prepared, so make sure that this manual is read and consulted by the staff responsible for commissioning, operation and maintenance of the **Sabbiatrice per esterno con aspiratore.** This is to make all operations the safest and most effective possible for those who carry out these tasks.

Therefore, it is imperative to strictly comply with the requirements in this manual, a necessary condition for safe and satisfactory operation of the machine.

Before starting operation, installation and use of the **Sabbiatrice per esterno con aspiratore**, authorized staff must therefore:

- read this technical document carefully;
- know which protections and safety devices are available on the machines, their location and how they work.

The buyer is responsible for ensuring that users are properly trained, that they are aware of all the information and instructions in this document and that they are aware of the potential risks of operating the **Sabbiatrice per esterno con aspiratore**.

The manufacturer waives any and all responsibility for damage to people and/or things caused by non-observance of the instructions in this manual.

The **Sabbiatrice per esterno con aspiratore** has been designed and built with mechanical guards and safety devices designed to protect the operator/user from possible injury. It is strictly forbidden to modify or remove guards, safety devices and caution labels. If this must be done (for example, for cleaning or repair), make sure that no one can use the machine.

Modifications to the machines carried out by the user must be considered their sole responsibility, therefore the manufacturer declines all responsibility for any damage caused to persons and/or property resulting from maintenance performed by unqualified personnel and in a manner different from the operating procedures shown below.

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GRAPHIC REPRESENTATION OF SAFETY, OPERATIONAL AND RISK WARNINGS

The following boxes are designed to attract the attention of the reader / user for the **proper** and **safe** use of the machine:

Pay Attention

This highlights behavioural rules to prevent damage to the machine and/or the occurrence of dangerous situations.

Residual Risks

This highlights the presence of dangers that cause residual risks to which the operator must pay attention in order to avoid injury or damage to property.

1.1 Preface

For safe and easy operation of the **Sabbiatrice per esterno con aspiratore**, this manual must be read carefully in order to acquire the necessary knowledge. In other words, durability and performance are strictly dependent on how it is used.

Even if already familiar with the **Sabbiatrice per esterno con aspiratore**, it is necessary to follow the instructions contained herein, in addition to the general precautions to be observed while working.

- Acquire full knowledge of the machine.

  Read this manual carefully to understand: operation, safety devices and all necessary precautions. All this is to allow safe use of the machine.
- Wear appropriate clothing for the job.

  The operator must wear appropriate clothing to prevent the occurrence of unforeseen accidents.
- Maintain the machine with care.

Using the Machine

The machine must only be used by qualified personnel trained to use the machine by authorized personnel.

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2 SAFETY WARNINGS

2.1 General safety rules for machine equipment

Risks associated with using the machine

DO NOT underestimate the risks associated with using the machine and concentrate on the work in progress.

Risks associated with using the machine

Despite the implementation of all the safety devices for safe use of the machine, it is necessary to take note of all the requirements for the prevention of accidents reported in various parts of this manual.

Risks associated with using the machine

Every person who is responsible for the use and maintenance of the machine should have first read the instruction manual, particularly the chapter on safety information.

It is recommended that the plant safety manager get written confirmation of the above.

Risks associated with using the machine

- During all work phases with the machine, you should proceed with great caution in order to avoid damage to persons, to the property or to the machine itself.
- Please only use the machine for its envisaged uses.
- Don't tamper with the safety devices equipping the machine.

Risks associated with using the machine

Before starting any work on the machine, the operator must wear the appropriate personal protective equipment (PPE) such as gloves and eye protection.

1. Always check the efficiency and integrity of the machine.
2. Before connecting the machine to the mains make sure that the switch is in the rest position.
3. Do not start the machine in an enclosed or poorly ventilated area, or in the presence of a flammable and/or explosive atmosphere. Do not use the machine in damp and/or wet locations, or those exposed to rain or humidity.
4. Avoid starting accidentally.
5. Keep the workplace tidy and free from obstruction; disorder causes accidents.
6. Make sure that your work environment is forbidden to children, strangers and animals.

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7. Do not perform tasks on the machine other than those for which it was designed. Only use the machine in the manner in which it was intended, as described in this instruction manual.
8. Work without disturbances.
9. Work areas must be well lit.
10. Always wear eye protection and protective gloves while working. If dust is produced, use the appropriate masks.
11. Wear appropriate clothing. Loose clothing, dangling jewellery, long hair, etc.., can get caught in the moving parts, causing irreparable injury.
12. Replace worn and/or damaged parts, check that the guards and protection devices work properly before operating. If necessary, have the machine checked by the service support personnel. Use only original spare parts.
13. **Cut the mains voltage supply of the machine when:**
    - the machine is not being operated;
    - it is left unattended;
    - performing maintenance or registration, because the machine does not work properly;
    - the power cable is damaged;
    - the tool is replaced;
    - it is being moved or transported;
    - cleaning.
14. Do not use the machine in areas with a risk of fire and/or explosion.
15. It is recommended that users of this publication, for maintenance and repair, have a basic knowledge of the mechanical principles and procedures inherent in repair technique.
16. **The company safety officer is required to make sure that machine operators have read and understood this manual in its entirety.**
17. **The company safety manager is responsible for monitoring the company's risk status according to Legislative Decree no. 81/08.**

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2.2 Safety rules for electrical machine-tools

Risks associated with using the machine

1. Do not modify the electrical system in any way. Any attempt in this regard may jeopardize the operation of electrical devices, thus causing malfunction or accident.
2. Work carried out in the electrical system of the machine must, therefore, be carried out only by qualified and authorized personnel.
3. If one hears unusual noises, or feels something strange, immediately stop the machine. Then carry out an inspection and, if necessary, perform any repairs as required.

1. Ensure supply voltage complies with the label and technical specifications (230 V / 50 Hz).
2. It is necessary to use a device for the automatic interruption of the power supply in case of failure, which is to be coordinated with the machine's electrical system. For more detailed information, contact a trusted electrician.
3. The mains power outlet should be bipolar grounded (10/16 A, 250 V), extension cables must have sections that are the same or greater than the sections of the power cable of the machine.
4. Make sure that the power cord does not come into contact with hot objects, wet or oiled surfaces, and/or sharp edges.
5. The power cord should be checked regularly and before each use to check for signs of damage or wear. If these are not in good condition, replace the cable.
6. Do not use the power cord to lift the machine or to remove the plug from the socket.

2.3 Technical Support

For any problems or concerns, please contact, without hesitation the Technical Support Department of your dealer, who has competent and specialised staff, specific equipment and spare parts.

2.4 Other provisions

IT IS FORBIDDEN TO TAMPER WITH SAFETY DEVICES

Check the presence and integrity of protections and the proper functioning of safety devices before starting operation.

If any defect is encountered do not use the machine!

It is absolutely forbidden, therefore, to modify or remove the guards, safety devices, labels and information plates.

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3 TECHNICAL SPECIFICATIONS

Model	Art. 0462
Weight (kg)	40
Power supply voltage (V)	230
Power supply frequency (Hz)	50
Vacuum power (W)	1,200
Operating pressure	0.65 – 0.85 MPa (6.5 – 8.5 bar)
Air consumption (l/min)	420
Acoustic pressure in operating conditions (dB(A))	84
Vibration transmitted using the hand-arm system (m/s^2)	< 2.5

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4 DESCRIPTION OF THE MACHINE

La **Sabbiatrice per esterno con aspiratore** has been built to smooth and clean metal surfaces, walls of buildings or hard materials in general, by means of a pressurised stream of dried abrasive particles, such as glass granules or abrasive stone granules.

Falling of Abrasive Particles

If the abrasive particles (micro beads) fall onto the floor, clean immediately and collect them, to avoid possible falls.

The processing may result in different degrees of finishing, varying from coarse to fine depending on the particle size of the abrasive particles and the type of work pieces.

The processing takes place directly on the object to be machined. It is possible to check the work performed directly during processing.

The sandblaster has been designed and built to be used outdoors (but should not be exposed to the weather) or in well-ventilated indoor environments.

The sandblaster is equipped with an electrical circuit to power the electric motor of the vacuum.

Do not use the machine in areas with a risk of explosion!

Accidents

Always wear protective gloves, work clothes and especially goggles or full face shields to prevent the abrasive particles ejected under pressure from causing damage to the skin or eyes.

NEVER direct the jet towards people or animals.

Parts under pressure

Before using the sandblaster, verify the status of the gun and the tubes under pressure and the absence of losses in the pneumatic circuit.

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4.1 Main parts



Figure 1 - Main Parts

1	Gun
2	Compressed air tube
3	Granule discharge tube
4	Granule suction tube
5	Body of the Machine
6	Lid with suction motor
7	Start / Stop motor button
8	Handle for movement
9	Compressed air quick coupling
10	Fixed front wheels
11	Rear swivel wheels

4.2 Identification plate

On the granule and dust collection drum, there is an identification plate (Figure 2):

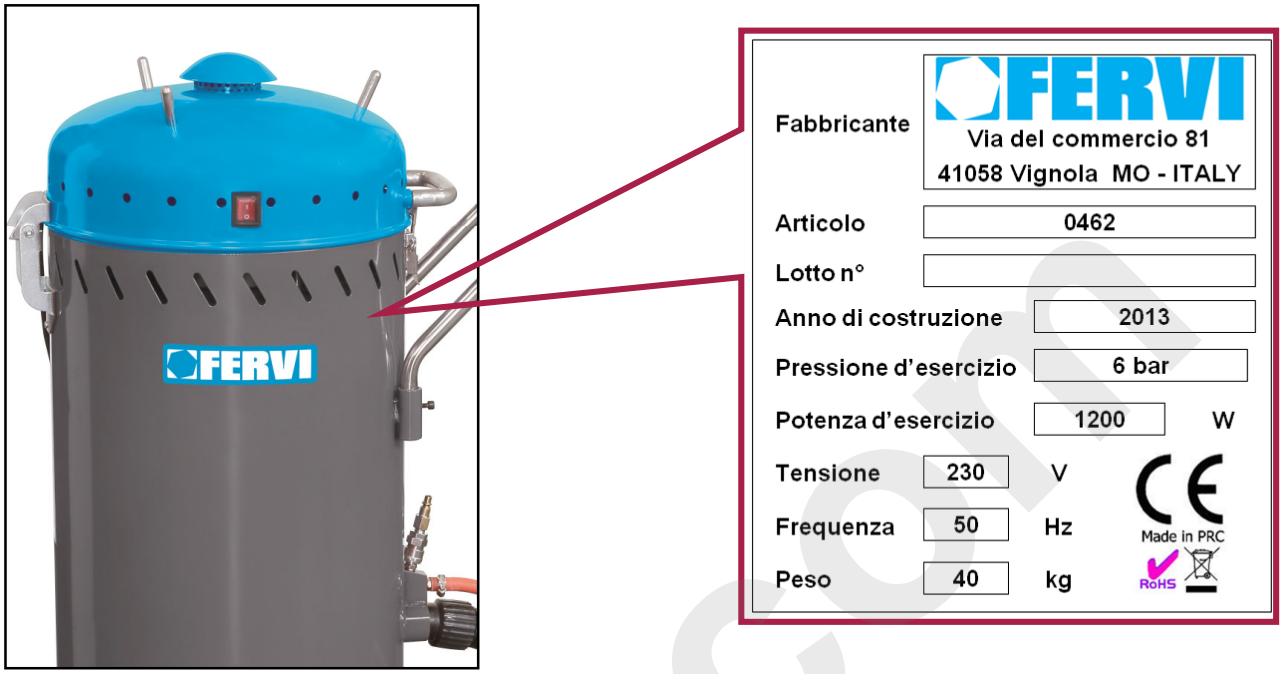


Figure 2 – Identification plate.

4.3 Warning plate

On the granule and dust collection drum, there is a warning plate (Figure 3):

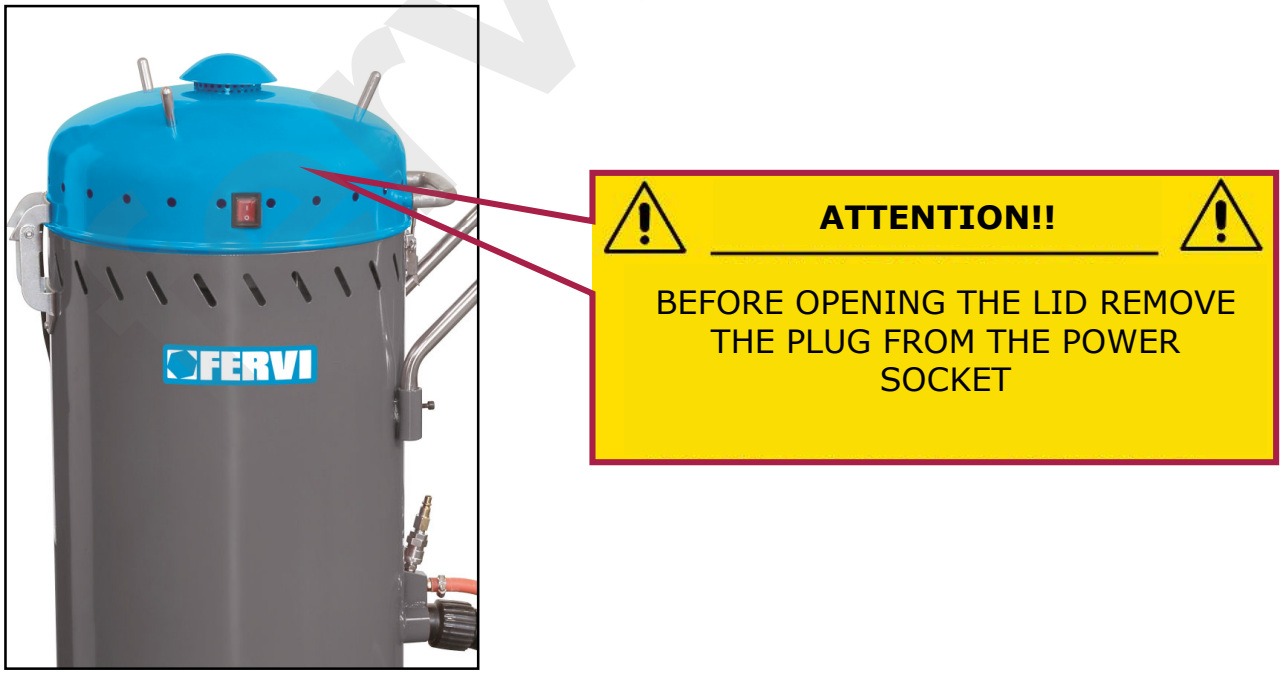


Figure 3 – Warning plate.

4.4 Description of controls

On the sandblaster lid / vacuum there is a two-position ON/OFF switch. When the switch is pressed, an LED lights up that indicates that the electric motor of the sandblaster has been started.

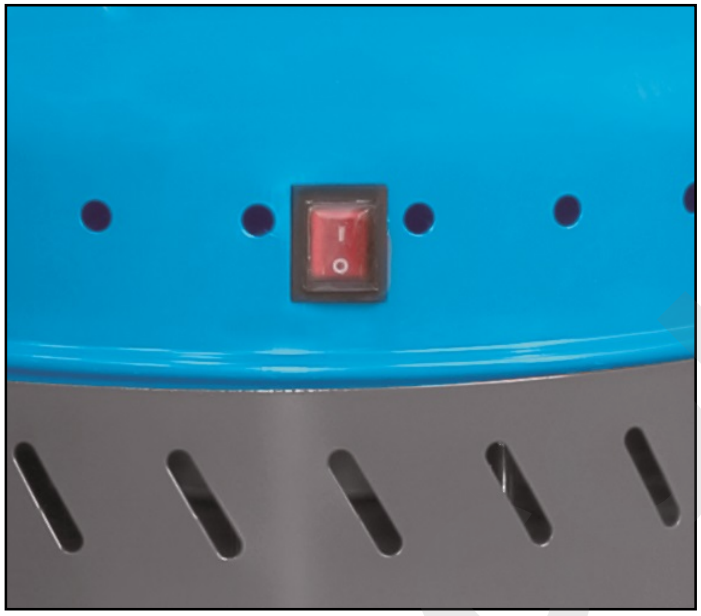


Figure 4 – Start button.

The gun has a trigger lever which must be held down for the delivery of compressed air that is required for the Venturi effect of the sand.

In an emergency, the trigger must be released, to stop the delivery of sand and the vacuum turned off by pushing the power button of the electric motor on the machine lid.

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5 SAFETY DEVICES ON THE MACHINE

5.1 Safety devices

SUCTION SYSTEM

To prevent dust or other particles from being dispersed into the surrounding environment, the machine is equipped with a suction system able to suck both the dust produced by the sandblasting and the granules expelled for processing (or at least, some of them).



Figure 5 – Suction tube.

FILTER

The vacuum is equipped with an air filter capable of retaining the dust produced during machining

VACUUM LID CLOSING DEVICES

To secure the vacuum lid in position on the sandblaster drum, there is a closing hook able to keep the two parts attached to prevent sucked dust from escaping.

GROUNDING

In case of malfunction or breakdown, grounding provides a path of least resistance for the electrical current that reduces the danger of electrical shock. The sandblaster is equipped with a power cord with ground conductor and plug. The plug must be plugged into an appropriate outlet and installed on the ground according to the regulations.

Never change the plug provided for any reason.

If it will not fit the outlet, entrust a qualified electrician to install the proper outlet.

Electric Shock

Incorrectly connecting the conductor to the tool's grounding system can cause the risk of electric shock.

If the electric cord or plug need to be repaired or replaced, do not connect the conductor to machine's grounding system to a live terminal.

If you do not understand the instructions for grounding or if you doubt the exact grounding of the machine, check with a qualified electrician.

Repair or replace damaged or worn cords immediately.

5.2 Personal Protective Equipment (PPE)

Use of PPE

Always use appropriate personal protective equipment (PPE), such as:

- Protective gloves;
- Goggles or face shields;
- Overalls or aprons;
- Safety shoes.
- Ear protectors
- Dust mask



Figure 6 - Personal Protective Equipment.

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6 IMPROPER USES AND PRECAUTIONS

The following actions, which obviously cannot cover the entire range of possible "misuse" of the machines are **strictly forbidden.**

IT IS STRICTLY FORBIDDEN !!

- To direct the jet of abrasive material toward people or animals
- To operate the machine when the outlet nozzle is not in contact with the surface to be machined.
- To use the sandblaster on yielding surfaces and in any case with insufficient strength to support the load;
- To allow untrained staff to use the machine;
- To operate this sandblaster if you are not psychophysically fit;
- To use the sandblaster without due attention;
- To use the sandblaster for purposes other than those for which it was designed;
- To use the sandblaster in environmental conditions that are not envisaged;
- To use the sandblaster in the event of insufficient light.

7 TRANSPORTING, LIFTING AND DISPLACEMENT

Displacement for the purpose of transporting the sandblaster must be carried out by two people due to its weight.

The sandblaster is partially assembled and all the components are inside a wooden box for a total weight of 40 kg.

Transportation requires industrial vehicles such as trucks, lorries etc.

If it is necessary to move the sandblaster after assembly use the machine's wheels.

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8 INSTALLING THE MACHINE

8.1 Unpacking instructions

The sandblaster is supplied in a cardboard box.

Before disposing of the packaging, ensure all machine parts (eg screws), the owner's manual and other documentation have been removed.

Standard packaging

Packaging materials (plastic bags, polystyrene foam, etc.) must not be left within reach of children as these are potentially dangerous.



8.2 Assembly

To assemble the sandblaster, follow these steps:

1. Insert the rear swivel wheels into the holes in the brackets below the main body of the machine, then secure them with the M12 nuts supplied, interposing a washer beforehand.



Figure 7 – Swivel wheels

2. Mount the rear swivel wheels onto the shaft, in the following way:
   - insert the wheel into the shaft,
   - insert a washer for each wheel and secure it with a cotter pin to be inserted in the hole on the axle.

   Repeat the same procedure for the other wheel.



Figure 8 – Fixed wheels.

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3. After returning the machine to an upright position, insert the two ends of the handle into the appropriate holes, then tighten the two fastening screws using an Allen key.

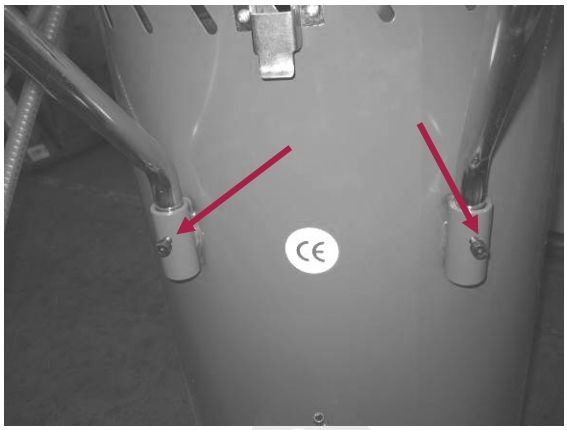


Figure 9 - Handle locking screws.

4. Attach the dust suction tube (the one with the largest diameter) by fixing one end of the protruding tube into the rear / bottom of the drum and the other end to the brush.
5. Attach the sandblasting granule discharge tube (the transparent one) by fixing one end to the rear / bottom of the drum with a clip, the other end is already connected to the gun.
6. Attach the compressed air suction tube (the orange one) by fixing one end to the rear / bottom of the drum with a clip, the other end is already connected to the gun.
7. Attach a quick coupling to the compressed air inlet



Figure 10 – Air coupling

8. Attach the gun to the rear part of the brush, inserted inside the ceramic nozzle and secure the assembly by tightening the grub screw.
9. Put the abrasive material on the bottom of the drum then place it on the suction dust collection bucket.
10. Grasp the upper lid using the relative handle, then place it on top of the drum, having first inserted the air filter inside the drum itself.
11. Close the fastening hook properly

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9 COMMISSIONING

Place the machine on a floor that is level, stable and sturdy, after ensuring the proper levels of cleanliness.

Loss of stability / Overturning

Place the sandblaster on a supporting surface which has the following characteristics:

- is clean;
- is both strong and resistant, able to withstand the weight, to prevent the machine from tipping over;
- is level (not tilted).

Clean the support surface

Before positioning the sandblaster, clean the surface of dirt and any other objects that may be present.

The sandblasting cabinet should be placed near an electrical socket.

Possibly away from walls, which could make it difficult for the exchange of air through the opening located in the upper part of the motor compartment.

Do not put more than 15 kg of abrasives inside the sandblaster drum.

9.1 Connection to the compressed air system

To be able to perform the sandblasting of surfaces it is necessary to connect the machine to a compressor or to a centralized compressed air production system, checking that they are able to provide a constant pressure of approx. 7 bar. The quick coupling for attaching the compressed air tube is positioned in the lower rear part of the machine body.

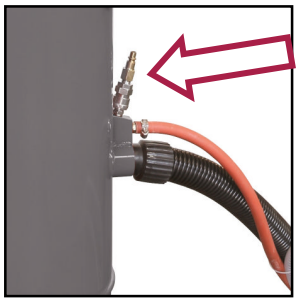


Figure 11 – Attaching the Compressed Air

Features of the Compressed Air

- Disconnect the compressed air tube when not using the machine.
- The compressed air must be dry, clean and free of oil particles or other contaminants.

9.2 Connection to the power supply

The power cable is supplied already connected to the machine.

The plug must be connected to a suitable power socket (230 V / 50 Hz).

Connection to the power supply

Always ensure the perfect connection of the power plug to the wall socket.

10 OPERATION

10.1 Instructions for Use

Before starting work, it is good to check the machine, and in particular:

- check that all tubes and hoses (for air, abrasives, suction of dust) are properly connected;
- check that there are no leakages in the air circuit, and all the joints and connections, etc.;
- check the cleanliness of the vacuum manifold;
- check the cleanliness of the filter;
- ensure that the pressure is not higher than the operating range of the machine;
- check that the lid / vacuum is securely attached to the sandblaster drum.

Precautions Before Starting Work

- Operating pressure: 6.5 to 8.5 bar
- Recommended pressure: 7 bar.
- For thin steel and aluminium surfaces and other delicate parts, start working at a low pressure and gradually increase the pressure until the desired finish is attained.

10.2 How to use the sandblaster

To carry out proper sandblasting, perform the following steps:

1. Start the vacuum using the button on the sandblaster lid.
2. Hold the sandblasting gun with both hands, making sure the brushes are in position touching the surface to be machined and press the trigger to discharge the sand.
3. Use a rotary movement on the surface to be machined, lightly pressing the brushes against the surface.

Use of PPE

- ALWAYS wear the Personal Protective Equipment envisaged, in particular gloves, and goggles / shields.
- Exposure to a jet of abrasive material and compressed air can cause serious injury to the skin and eyes !

Use of PPE

- Never point the sandblasting gun at your face or towards other people or animals. Not even as a joke!
- Always hold the gun-brush unit with both hands and point the gun toward the surface to be blasted, before starting work.

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Precautions for sandblasting

- The jet must not be too strong or concentrated in a single point on the piece, to prevent damage.
- The jet should NEVER be aimed directly at the hands (even if protective gloves are being used).

4. At the end of the work, release the "trigger" on the gun and press the vacuum's red stop button.
5. Disconnect the compressed air tube from the machine body and the power plug from the socket.

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11 MAINTENANCE

11.1 Routine maintenance

Maintenance

Whenever maintenance is carried out or parts are replaced:

- Remove the plug from the mains socket;
- Disconnect the compressed air tube.

To ensure the safe operation of the sandblaster it is necessary to perform a series of control and maintenance operations.

In particular:

1. Regularly clean the suction tube and the filter.
2. Regularly check the parts that are subject to wear (nozzles).
3. Check the abrasive. The micro-spheres lose their abrasive power and mix with the machining dust, filter or replace it as required.
4. In the tubes and in the abrasive there must be no condensation or moisture.
5. Regularly check that the seals are intact.
6. Do not use the sandblaster with pressures above 8.5 bar.
7. Use an abrasive that is refined and free from dust.

The entire blasting system is subjected to wear and tear, as highly abrasive materials are used.

Therefore, it is important to perform the maintenance operations.

Use of PPE

When performing maintenance work or the replacement of parts it is necessary to wear specific PPE for workplace safety.

OBSTRUCTIONS

The gun nozzle may be obstructed by impurities that are found in the abrasive. Try to remove the obstruction by inserting a pointed object.

If the tube which sucks the abrasive appears closed, cover the outlet of the gun and let the air flow through the obstructed tube. Dust can fly upwards when this is done, so make sure the tube is inserted in the sand and the lid is closed.

EXCESSIVE AMOUNTS OF DUST

This occurs if:

- The abrasive material is inefficient, i.e., it has lost its abrasive powers (rounding of the grains) or it is mixed with particles that detach from the work pieces. Replace the abrasive.
- The air outlet is obstructed or the air flow is blocked. Cleaning the hole, will reduce the dust discharged by the gun

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11.2 Replacing the parts of the sandblaster

11.2.1 Replacing the sandblast gun nozzle

Accidents

Disconnect the compressed air tube from the machine body, before replacing the gun nozzle.

To replace the nozzles, proceed as follows:

- Unscrew the locking grub screw from the gun and extract the head with the brushes.
- Remove the nozzle that is damaged or has a diameter that is not appropriate for processing, extracting it from the gun.
- Clean inside of the barrel of the gun to remove residue of sand.
- Insert the new nozzle and tighten the ring nut again.

11.2.2 Cleaning / Replacing the filter

Suction of the abrasive

- If the abrasive particles (micro-spheres) reach the fan and/or the motor it could damage them irreparably and in any event significantly reduce the life of your machine.
- Frequently clean the suction filter and replace it when necessary!

Accidents

Disconnect the compressed air tube from the gun and disconnect the power cord from the wall outlet before cleaning / replacing the air filter.

1. Unhook the closing hook that secures the lid / vacuum.
2. Lift the lid / vacuum using the special handle and open it completely
3. Remove the filter unit from its housing
4. Unscrew the nut that connects the filter to the plate.

Working with compressed air

- Clean the filter with compressed air.
- ALWAYS wear safety glasses when working with compressed air.
- Always direct the jet of compressed air downwards.

5. Replace the cleaned filter, or a new filter by inserting it into the vacuum assembly. Re-screw the fastening nut of the filter and put it back in its housing.
6. Close the lid / vacuum on the sandblaster drum and secure it with the relative hook.

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11.2.3 Cleaning the sandblaster

Regularly clean and take care of the machine to guarantee proper efficiency and a long working life.

Using a compressor, regularly blow away the dust and processing residue produced by sandblasting.

Working with compressed air

ALWAYS wear safety glasses when working with compressed air.

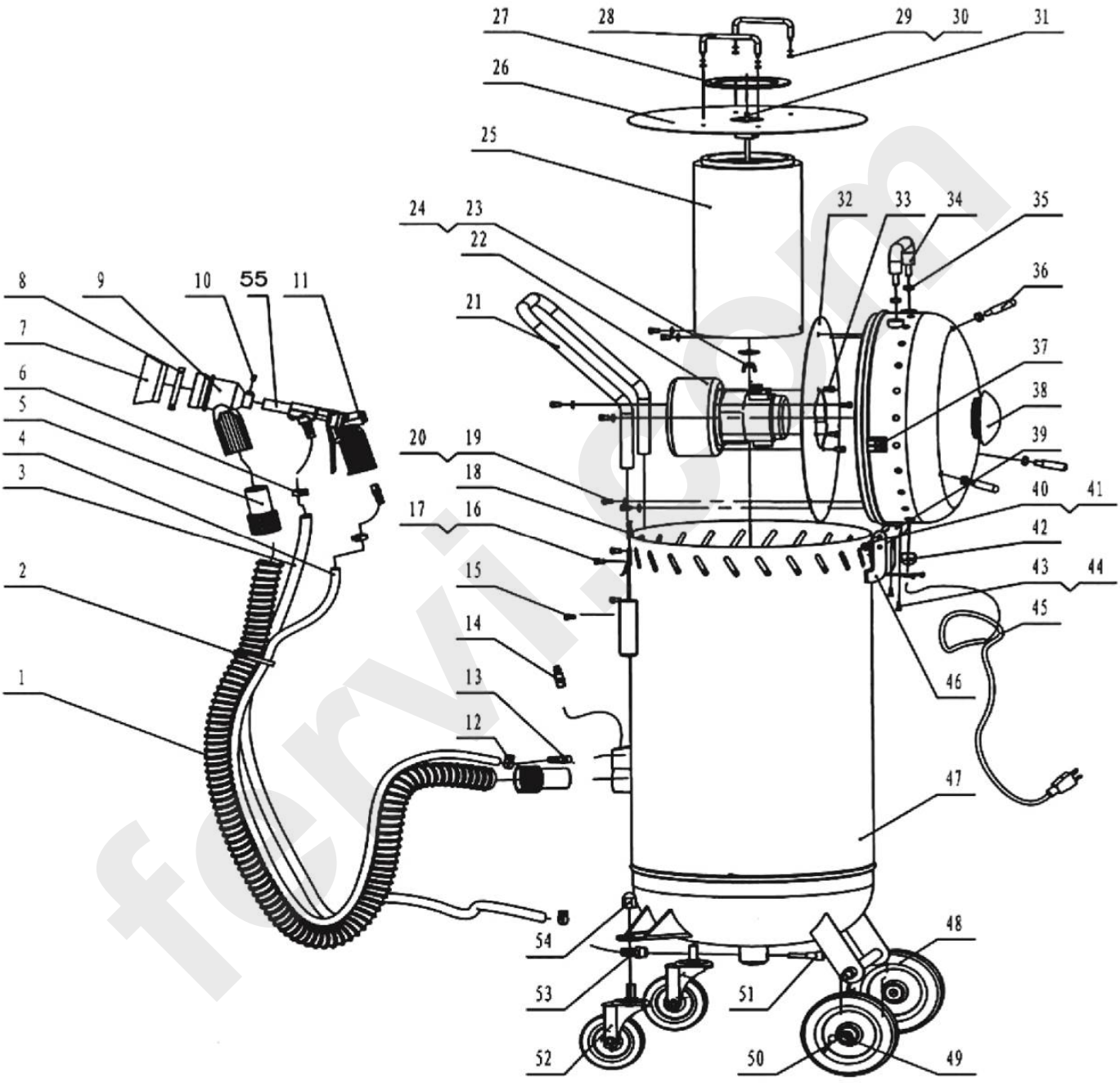
To clean the drum and the other parts of the machine only use a cloth dampened with warm water, or at the most a mild detergent. Always disconnect from the plug from the power supply when performing this operation.

Cleaning the machine

DO NOT use detergents or any solvents; the plastic parts are easily damaged by chemical agents.

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12 REPLACEMENT PARTS



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Ref.	Description	Ref.	Description
0462/01	Suction tube	0462/29	Nut M4
0462/02	Plastic clip	0462/30	Spring lock washer
0462/03	Abrasive discharge tube	0462/31	Long screw
0462/04	Compressed air tube	0462/32	Motor plate
0462/05	Coupling flange	0462/33	Screw
0462/06	Clip	0462/34	Lid handle
0462/07	Brush head	0462/35	Nut M8
0462/08	Spacer Ø 70	0462/36	Cable reel pin
0462/09	Gun head	0462/37	Start switch
0462/10	Screw	0462/38	Upper lid
0462/11	Gun body	0462/39	Hinge rotation shaft
0462/12	Clip	0462/40	Pin
0462/13	Coupling ¼”	0462/41	Nut M6
0462/14	Quick release connector	0462/42	Nut
0462/15	Screw M10	0462/43	Screw
0462/16	Screw	0462/44	Screw M5
0462/17	Screw M4	0462/45	Power cable
0462/18	Hook closure of the lid	0462/46	Lid hinge
0462/19	Screw M6	0462/47	Canister drum containing the abrasive
0462/20	Spring lock washer	0462/48	Wheel 6”
0462/21	Handle	0462/49	Washer
0462/22	Electric motor	0462/50	Cotter pin
0462/23	Washer	0462/51	Air tube adaptor
0462/24	Nut M6	0462/52	Swivel wheel 4”
0462/25	Filter	0462/53	Air connector
0462/26	Filter plate	0462/54	Nut M12
0462/27	Protective grommet	0462/55	Nozzle
0462/28	Filter handle		

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13 TROUBLESHOOTING

PROBLEM	PROBABLE CAUSE	SOLUTION
Excessive dust being discharged by the gun.	A) Clogged air filter. B) Abrasive used up. C) Excessive abrasive in the drum. D) Loss of compressed air from the tubes.	A) Clean the air filter. B) Replace the abrasive. C) Remove the excess abrasive. D) Replace the tubs or tighten the joints.
Irregular sandblasting.	A) Too much abrasive. B) Humidity in the abrasive.	A) Remove the excess abrasive. B) Check the tubes and make sure there is no moisture inside.
Inadequate speed or inefficient jet.	A) Abrasive used up. B) Pressure is too low.	A) Replace the abrasive. B) Increase the pressure.
Loss of dust.	A) Motor unit not properly secured.	A) Replace the corresponding gasket.

14 DISPOSAL OF PARTS AND MATERIALS

If the machine is to be scrapped, its parts must be disposed of separately.

Respect the Environment!

Contact a specialist centre for the collection of metallic materials.

Separate the materials according to their nature, with the assistance of specialist companies authorized for waste disposal, in compliance with the requirements of the law.



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